

Work Order ID 82797***82797***

Page 1

April-10-12 8:42:00 AM

Item ID: K10021

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/11/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

100 70027

sf
12/4/10
SP

1x

12/4/20 C

Work Order ID 82797***82797***

Page 2

April-10-12 8:42:00 AM

Item ID: K10021

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/11/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCS 12/04/20

12-04-20

Picklist Print

April-10-12 8:41:59 AM

Page 1

Work Order ID: 82797

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12

Required Date: 4/11/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A3235-020-935 Washer - Countersunk		Purchased	No			110	Each	330.0000	8	8			

Location

Loc Qty

Loc Code

ST280

330

106150

330

ALS7-1032-130

Purchased

No

110

Each

250.0000

16

16

Insert

Location

Loc Qty

Loc Code

ST280

165

117717

27

118966

22

119775

116

ST282

85

119530

73

120181

12

AN3-10A

Purchased

No

110

Each

324.0000

2

2

Bolt

Location

Loc Qty

Loc Code

GA

20

119084

20

ST351

304

117795

4

120873

300

AN3-3A

Purchased

No

110

Each

525.0000

8

Bolt

Location

Loc Qty

Loc Code

ST350

525

120423

525

Picklist Print

April-10-12 8:41:59 AM

Page 2

Work Order ID: 82797

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12

Required Date: 4/11/12

Start Qty: 1.00

Required Qty: 1.00

AN3H4A
Bolt Purchased No

110 Each 61.0000

8 8

Location Loc Qty Loc Code

ST350

61

107378

8

114941

25

115422

28

AN525-10R7
Screw Purchased No

110 Each 203.0000

36 36

Location Loc Qty Loc Code

ST345

203

115371

7

116737

44

118686

100

120833

52

AN526C832R14
Screw Purchased No

110 Each 426.0000

8 8

Location Loc Qty Loc Code

ST348

426

104916

426

AN5-5A
Bolt Purchased No

110 Each 58.0000

1 1

Location Loc Qty Loc Code

ST337

58

110865

58

AN960JD10
Washer Purchased No

NAS1149D0363J

110 Each 0.0000

8 8

AN960JD10L
Washer Purchased No

NAS1149D0332J

110 Each 0.0000

16 16

AN960JD516
Washer Purchased No

NAS1149D0563J

110 Each 0.0000

3 3

April-10-12 8:42:00 AM

Shop Packet Print

Page 2

Picklist Print

April-10-12 8:42:00 AM

Page 3

Work Order ID: 82797

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12

Required Date: 4/11/12

Start Qty: 1.00

Required Qty: 1.00

D2174-041

Web, 205

Manufactured No

110 Each 1.0000

- 2 SP 2

B 77468 SP

Location

Loc Qty

Loc Code

ST234B

1

60345

1

D2589

Keys, Key Chain, 350 Hinge

Manufactured No

110 Each 6.0000

1 SP 1

SP

Location

Loc Qty

Loc Code

ST011

6

58194

6

D2985

Label

Manufactured No

110 Each 5.0000

1 SP 1

SP

Location

Loc Qty

Loc Code

ST022

5

50232

5

D3015-3

Locknut

Manufactured No

110 Each 202.0000

1 SP 1

SP

Location

Loc Qty

Loc Code

ST023

202

78314

202

D3547-1

Bracket

Manufactured No

110 Each 2.0000

1 SP 1

SP

Location

Loc Qty

Loc Code

ST054

2

67604

2

D3550-1

Strut

Manufactured No

110 Each 3.0000

1 12/4/10 SP SP

Location

Loc Qty

Loc Code

ST271

3

69040

3

April-10-12 8:42:00 AM

Shop Packet Print

Page 3

Picklist Print

April-10-12 8:42:00 AM

Page 4

Work Order ID: 82797

Parent Item: K10021

Start Date: 4/10/12

Required Date: 4/11/12

Parent Item Name: Spacepod Hardware Kit (-241)

Start Qty: 1.00

Required Qty: 1.00

D3552-7
Door Prop

Manufactured No

110 Each 5.0000

1 1

Location

Loc Qty

Loc Code

ST272

5

73382

5

D3554-7
Ball Stud

Manufactured No

110 Each 12.0000

1 1

Location

Loc Qty

Loc Code

ST054

12

73383

12

MS21042L3
Nut

Purchased No

110 Each 2,268.0000

16 16

Location

Loc Qty

Loc Code

ST300

2268

117441

16

117885

32

118451

5

118927

3

119017

2024

119075

166

121162

22

MS21042L5
Nut

Purchased No

110 Each 1,447.0000

1 1

Location

Loc Qty

Loc Code

ST300

1447

116105

5

116548

43

117611

42

119109

1357

April-10-12 8:42:00 AM

Shop Packet Print

Page 4

Picklist Print

April-10-12 8:42:00 AM

Page 5

Work Order ID: 82797

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12

Required Date: 4/11/12

Start Qty: 1.00

Required Qty: 1.00

MS24694-S67

Purchased

No

110

Each

111.0000

7

7

Screw

Location

Loc Qty

Loc Code

ST289

100

115016

100

ST289A

11

115016

11

MS24694-S69

Purchased

No

110

Each

61.0000

1

1

Screw

Location

Loc Qty

Loc Code

ST289A

61

112492

61

12/4/10 sf

Work Order ID 82797

April-10-12 8:42:00 AM

Item ID: K10021


Revision ID:

Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/10/12 Start Qty: 1.00

Required Date: 4/11/12 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: 
QC:Date:
Date:

Accept

82797***N900040100***Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00

100

Packaging

Memo

Packaging

Label white

0.00

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

MLJ 12/04/10

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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Revision: E

Date: 09.07.31

DART AEROSPACE LTD.

REFERENCE ONLY IIN-D350-600
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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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